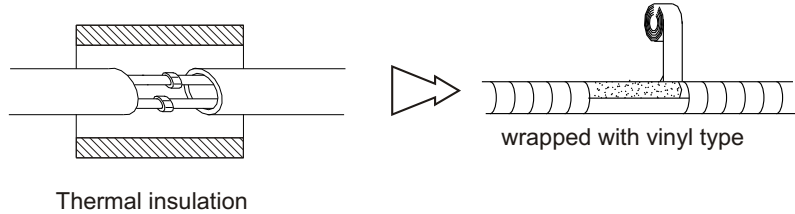


Installation instructions



- **Piping Joints Thermal Insulation:** Wrap the piping joints with thermal insulation materials and then wrap with a vinyl tape.



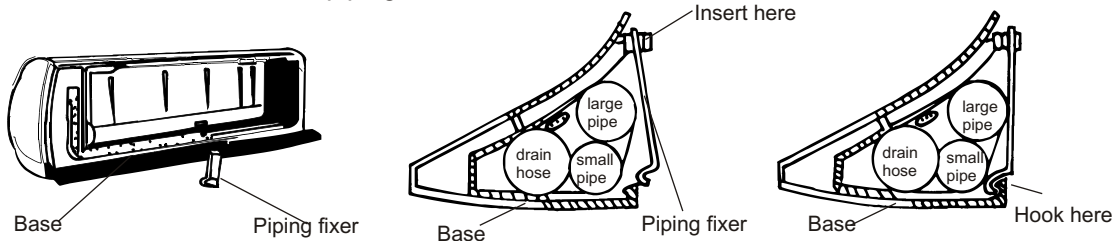
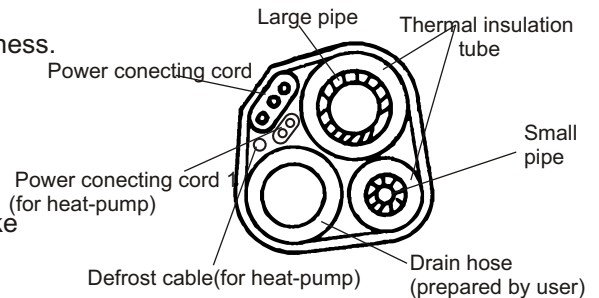
- **Piping Thermal Insulation:**

- Place the drain hose under the piping.
 - Insulation material uses polythene foam over 6mm in thickness.
- Note: Drain hose is prepared by user.**

- Drain pipe should point downward for easy drain flow. Do not arrange the drain pipe twisted, sticking out or wave around, do not immerse the end of it in water.

If an extension drain hose is connected to the drain pipe, make sure to thermal insulated when passing along the indoor unit.

- When the piping is directed to the right, piping, power Cord and drain pipe should be thermal insulated and fixed onto the back of the unit with a piping fixer.

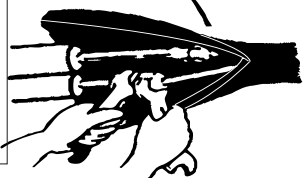


A. Insert the pipe fixer to the slot.

B. Press to hook the pipe fixer onto the base.

Piping Connection:

- Connect indoor unit pipes with two wrenches. Pay special attention to the allowed torque as shown below to prevent the pipes, connectors and flare nuts from being deformed and damaged.
- Pre-tighten them with fingers at first, then use the wrenches.



Model	Pipe size	Torque	Nut width	Min.thickness
5,7,9,12K	Liquid Side (1/4 inch)	1.8kg.m	17mm	0.6mm
18,22,24K	Liquid Side (3/8 inch)	3.5kg.m	22mm	0.6mm
5,7K	Gas Side (3/8 inch)	3.5kg.m	22mm	0.6mm
9,12K	Gas Side (1/2 inch)	5.5kg.m	24mm	0.6mm
18,22,24K	Gas Side (5/8 inch)	7.5kg.m	27mm	0.6mm